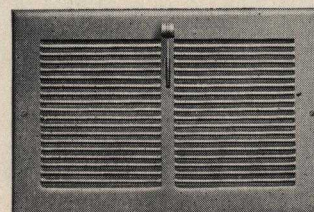
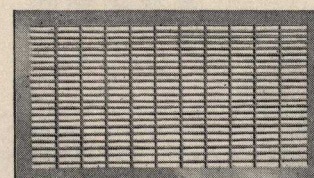
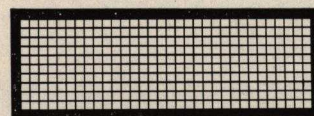
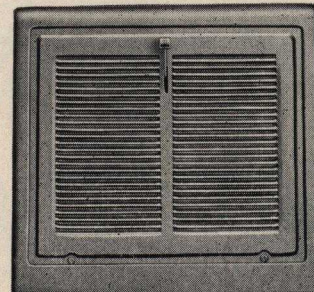
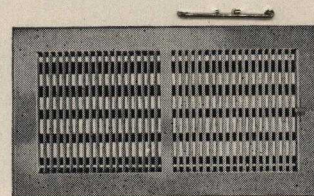


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MAY 20 1955  
VICTOR IRON WORKS

## Registers and Grilles

CATALOG NO. 54

Standard Stamping & Perforating Co.



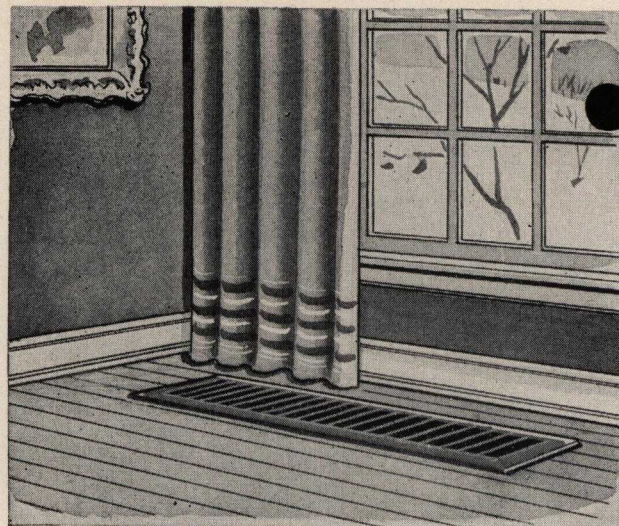
3109 WEST 49TH PLACE  
CHICAGO 32  
ILLINOIS



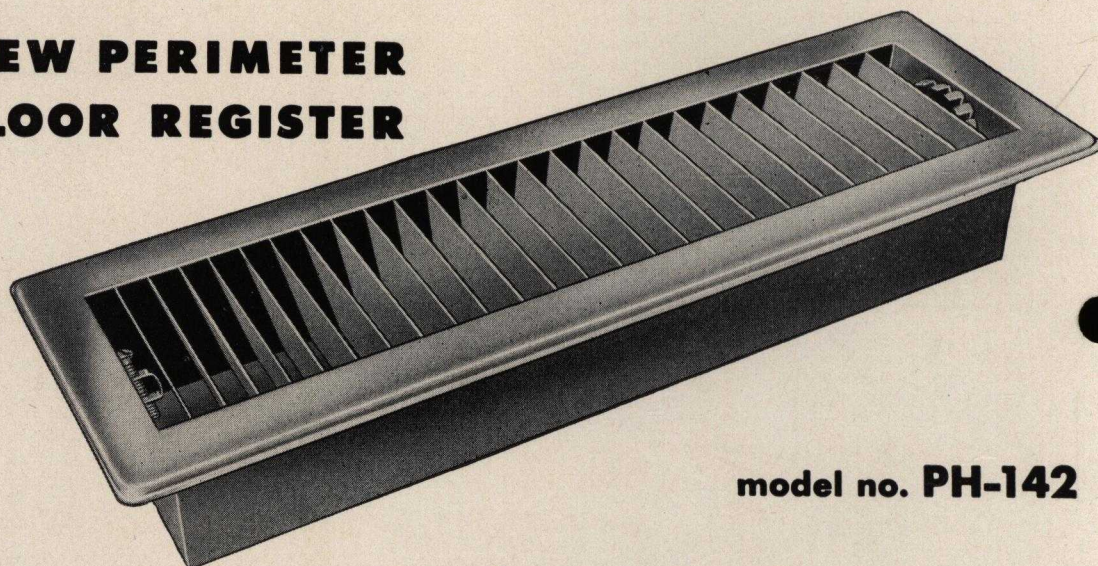
# STANDARD

is always  
first with the finest

here it is ... the floor register everyone wants!



## NEW PERIMETER FLOOR REGISTER



model no. **PH-142**

### with Standard's exclusive *Dialamatic Control*

Eliminates smudged walls and ceilings while giving perfect control of warm air heated areas. Standard's new, exclusive dialamatic control gives you **POSITIVE HEAT CONTROL**. The set screw arrangement means easy balancing, trouble free operation!

#### SPECIFICATIONS

The face and blades of model PH-142 are fabricated of 16 gauge steel, the blades are set in a fixed-fan angle degree for even deflection. The Frame is of one piece, 18 gauge steel construction. The Louvre box fabricated of 16 gauge steel. Packed one to a box, and 20 to a master carton. Comes handsomely finished in gleaming, durable metallic-lustre finish.

\* **WORKS BETTER**

\* **MADE STRONGER**

\* **DIALAMATIC CONTROL**



Style No.	Duct Opening	Open Area	Depth of Box	List
PH 142	2 1/4" x 14"	80%	2 1/8"	\$4.80
PH 104	4" x 10"	80%	2 1/8"	3.90
PH 124	4" x 12"	85%	2 1/8"	4.20
PH 144	4" x 14"	85%	2 1/8"	5.30

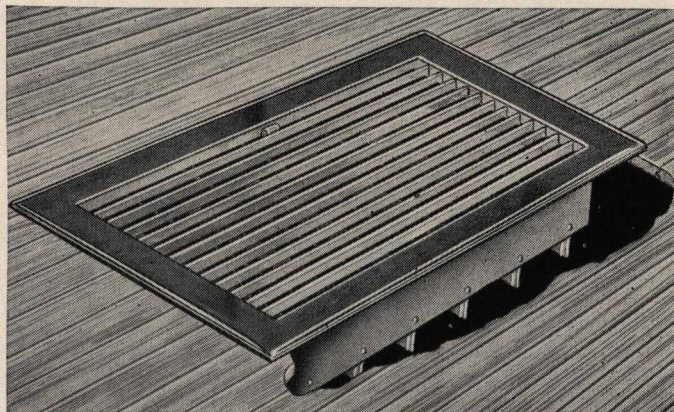
**Standard Stamping & Perforating Co.**

3109 WEST 49TH PLACE • CHICAGO 32, ILLINOIS





# STANDFORATED Floor Register AND Cold Air Face



NO. 101 REGISTER

- beveled edges
- fabricated metal
- more free air space
- solid construction
- no loose parts
- oak finish—an ultra strong baked-on finish for longer wear—matches your flooring.

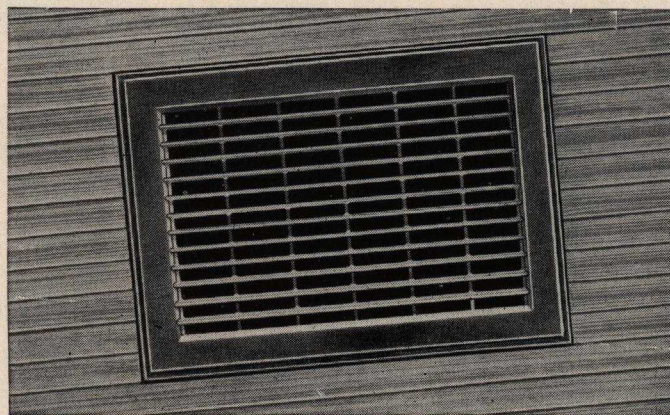
THE

**newest  
finest  
strongest**

register and cold air face on  
the market today

see Supplement Price List for our  
complete range of sizes

IT'S new  
IT'S efficient  
IT'S standforated



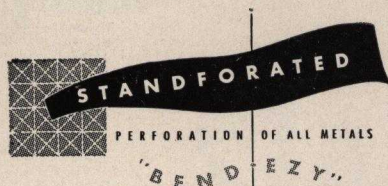
NO. 202 COLD AIR FACE

	SIZE	METALLIC BLACK JAPAN PRIME COAT	OAK
List prices	6 x 10	\$3.20	\$3.40
No. 101	6 x 12	3.60	3.90
REGISTER	6 x 14	5.10	5.50
One Piece Frame	8 x 10	3.40	3.70
	8 x 12	3.80	4.10
	8 x 14	5.90	6.30
	9 x 12	4.30	4.70
	10 x 12	4.80	5.20
	12 x 14	8.50	9.10
List prices	6 x 12	\$2.40	\$2.70
No. 202	6 x 14	3.10	3.50
COLD AIR FACE	6 x 24	6.00	6.70
	6 x 30	6.80	7.60
	8 x 10	2.20	2.50
	8 x 14	3.30	3.70
	8 x 24	6.40	7.20
	8 x 30	7.20	8.10
	10 x 12	3.40	3.80
	10 x 24	6.80	7.60
	10 x 30	7.50	8.40
	12 x 14	5.00	5.60
	12 x 30	8.00	9.00
	14 x 30	9.20	10.30

The 2" x 1/2" units have 1/4" bars, the horizontal members  
are 1/2" deep on 1/2" centers.

**Standard Stamping & Perforating Co.** 3109 WEST 49TH PLACE  
CHICAGO 32, ILLINOIS





**"BEND-EZY"**

# Forced Air Registers and Grilles

Smartly Styled . . .

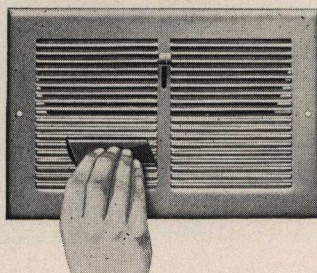
**Efficiently Designed for Sidewall  
and Baseboard Installations**

The Standforated-Bend-ezy  
sidewall registers are stamped  
from sheet metal and have  
horizontal bendable bars, set at  
time of fabrication for 30 degree  
downward deflection.

Each bar can be easily  
readjusted with a bend-ezy  
tool to any angle for upward,  
downward or straight flow.



Model No. 41H Sidewall Register



This illustrates how easy it is to  
set the bars with a "Bend-ezy" Tool.

## Single Damper Registers with bendable bars SIZES AND LIST PRICES FOR ALL MODELS

Duct Size	No. 41H Wall Register	No. 43H Baseboard Register	No. 42H Baseboard Intake	No. 40H Wall Grille
8x4	\$2.60	\$2.80	\$1.80	\$1.60
8x5	2.70	2.90	1.90	1.70
*8x6	2.90	3.10	2.00	1.80
10x4	2.70	2.90	1.90	1.70
10x5	2.90	3.10	2.00	1.80
*10x6	3.00	3.20	2.10	1.90
10x8	3.20	3.40	2.20	2.00
12x4	2.90	3.10	2.00	1.80
12x5	3.20	3.40	2.20	2.00
*12x6	3.30	3.50	2.30	2.10
12x8	3.50	3.80	2.50	2.20
14x4	3.00	3.20	2.10	1.90
14x5	3.30	3.50	2.30	2.10
*14x6	3.50	3.80	2.50	2.20
14x8	3.80	4.10	2.70	2.40
24x4	4.10	4.40	2.90	2.60
24x5	4.30	4.60	3.00	2.70
24x6	5.10	5.50	3.60	3.20
24x8	5.90	6.30	4.10	3.70
30x4	5.00	5.40	3.50	3.10
30x5	5.40	5.80	3.80	3.40
30x6	6.20	6.70	4.40	3.90
30x8	7.00	7.50	4.90	4.40

\*Stock items, and are standardized sizes, authorized by the Code  
committee of the National Warm Air Heating & Air Conditioning  
Assn.

## Specifications for Ordering

### NO. 41H SIDEWALL REGISTER

has a single damper and 3/16" turned down edge  
for flush sidewall installation.

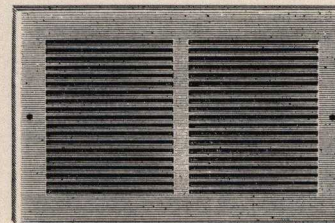
Sponge rubber gaskets are attached.

### NO. 43H BASEBOARD REGISTER

has a single damper and 7/8" projection top and  
two ends, for baseboard installation.

### NO. 42H BASEBOARD INTAKE

(no damper) has 7/8" projection  
top, and at both ends, 7/8"  
bottom projection for  
baseboard installation.



### NO. 40H SIDEWALL GRILLE

has the grille only, no damper. It has 3/16" turned down  
edge for flush sidewall installation.

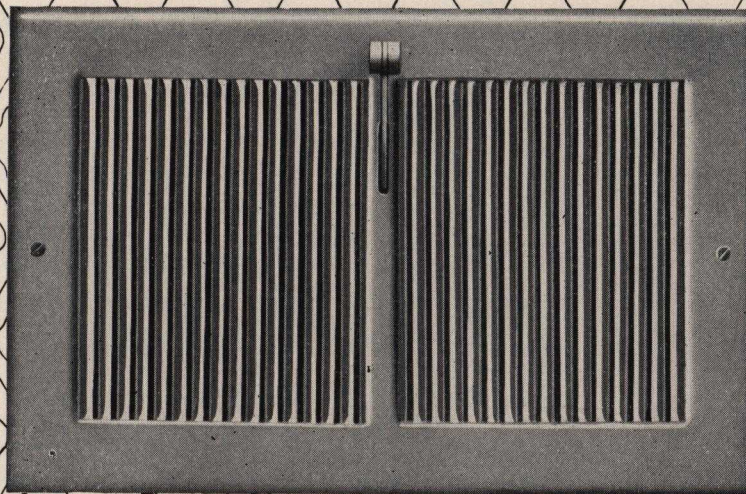
Prime coat or metallic finish • Standard screw holes  
Overall of face is listed duct dimension plus 1 3/8"

See supplement for computing uncatalogued sizes

## Standard Stamping & Perforating Co.

3109 WEST 49th PLACE • CHICAGO 32, ILLINOIS





## No. 31V Register— Single Damper

**The Quality PLUS  
Economy Line**

- Smart Appearance
- Efficient Performance Design
- For Sidewall and baseboard installations

Face consists of two groups of vertical, bendable bars, set at time of fabrication for 30 degree right and left deflection.

Each bar can be easily adjusted with a bend-ezy tool to any desired direction.

Model No. 31V Sidewall Register

## Single Damper Registers

with bendable bars

**SIZES AND LIST PRICES  
FOR ALL MODELS**

Duct Size	No. 31V Wall Register	No. 33V Baseboard Register	No. 32V Baseboard Intake	No. 30V Wall Grille
8x4	\$2.60	\$2.80	\$1.80	\$1.60
8x5	2.70	2.90	1.90	1.70
*8x6	2.90	3.10	2.00	1.80
10x4	2.70	2.90	1.90	1.70
10x5	2.90	3.10	2.00	1.80
*10x6	3.00	3.20	2.10	1.90
10x8	3.20	3.40	2.20	2.00
12x4	2.90	3.10	2.00	1.80
12x5	3.20	3.40	2.20	2.00
*12x6	3.30	3.50	2.30	2.10
12x8	3.50	3.80	2.50	2.20
14x4	3.00	3.20	2.10	1.90
14x5	3.30	3.50	2.30	2.10
*14x6	3.50	3.80	2.50	2.20
14x8	3.80	4.10	2.70	2.40
24x4	4.10	4.40	2.90	2.60
24x5	4.30	4.60	3.00	2.70
24x6	5.10	5.50	3.60	3.20
24x8	5.90	6.30	4.10	3.70
30x4	5.00	5.40	3.50	3.10
30x5	5.40	5.80	3.80	3.40
30x6	6.20	6.70	4.40	3.90
30x8	7.00	7.50	4.90	4.40

\*Stock items, and are standardized sizes, authorized by the Code committee of the National Warm Air Heating & Air Conditioning Assn.

## Specifications for Ordering

### NO. 31V SIDEWALL REGISTER

has a single damper and 3/16" turned down edge for flush sidewall installation. Sponge rubber gaskets are attached.

### NO. 33V BASEBOARD REGISTER

has a single damper and 7/8" projection top and two ends, for baseboard installation.

### NO. 32V BASEBOARD INTAKE

(no damper) has 7/8" projection top, and at both ends, 7/8" bottom projection for baseboard installation.

### NO. 30V SIDEWALL GRILLE

has the grille only, no damper. It has 3/16" turned down edge for flush sidewall installation.

Prime coat or metallic finish  
Standard screw holes

Overall of face is listed  
duct dimension plus 1 3/8"

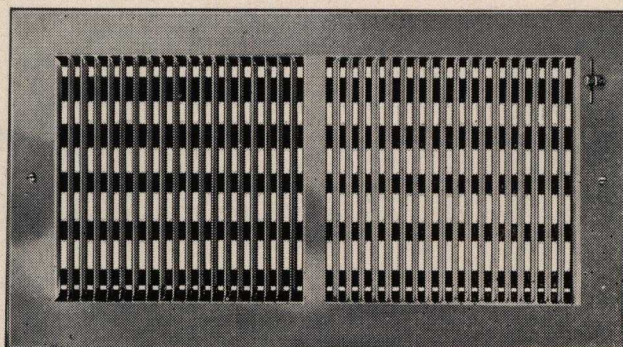
## Standard Stamping & Perforating Co.

3109 WEST 49TH PLACE • CHICAGO 32, ILLINOIS



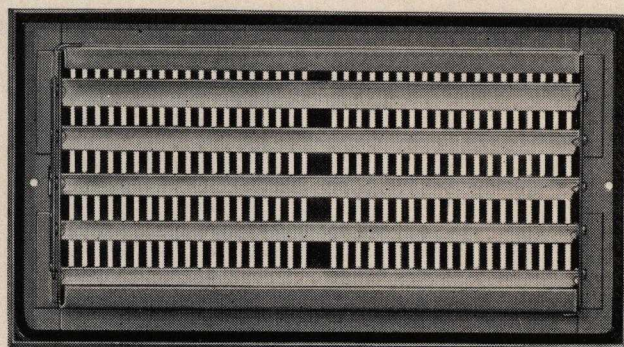
**THE NEW, IMPROVED**  
*multiple valve*  
**REGISTER**

**HORIZONTAL MULTIPLE VALVE LOUVRES  
ATTACHED TO VERTICAL "BEND-EZY" FACES  
ADJUSTABLE FOR FOUR WAY DEFLECTION**



**NO. 331**

The face of the register has two groups of vertical bars set at 30° angle for right and left deflection.



**OPEN FREE AIR AREA**

SIZE	40 & 30	300 Series
8x6	34 sq. in.	32 sq. in.
10x6	43 sq. in.	41 sq. in.
12x6	51 sq. in.	50 sq. in.
14x6	60 sq. in.	59 sq. in.



See supplement for computing uncatalogued sizes

**SPECIFICATIONS FOR ORDERING**

**No. 331 Sidewall Register:**

Has Horizontal Multiple Valve Louvres, and a 3/16" turned down edge for flush sidewall installation. The attached sponge rubber gaskets are an *extra* feature that prevents escape of air and chipping of wall surface. The Louvres are adjustable so that the flow of air may be directed either downward, straight forward, upward, or to complete shut-off.

**No. 333 Baseboard Registers:**

This register has Horizontal Multiple Valve Louvres and 7/8" projection top with two ends, for baseboard installation.

**No. 332 Baseboard Intake:**

This model has no damper. The No. 332 Baseboard Intake has a 7/8" projection on the top, bottom and two ends, for baseboard installation.

**No. 300 Sidewall Grille:**

This item is a grille only (no damper). It has a 3/16" turned down edge for flush sidewall installation.

**Metallic Finish • Standard Screw Holes**

Duct Size	No. 331	No. 333	No. 332	No. 300
8" x 4"	\$3.50	\$3.70	\$1.80	\$1.60
8" x 5"	3.70	3.90	1.90	1.70
8" x 6"	3.90	4.10	2.00	1.80
10" x 4"	3.70	3.90	1.90	1.70
10" x 5"	3.90	4.10	2.00	1.80
10" x 6"	4.10	4.30	2.10	1.90
10" x 8"	4.40	4.60	2.20	2.00
12" x 4"	3.90	4.10	2.00	1.80
12" x 5"	4.30	4.50	2.20	2.00
12" x 6"	4.50	4.70	2.30	2.10
12" x 8"	4.80	5.10	2.50	2.20
14" x 4"	4.10	4.30	2.10	1.90
14" x 5"	4.50	4.70	2.30	2.10
14" x 6"	4.80	5.10	2.50	2.20
14" x 8"	5.20	5.50	2.70	2.40
24" x 4"	5.60	5.90	2.90	2.60
24" x 5"	5.90	6.20	3.00	2.70
24" x 6"	7.00	7.40	3.60	3.20
24" x 8"	8.20	8.60	4.10	3.70
30" x 4"	6.80	7.20	3.50	3.10
30" x 5"	7.40	7.80	3.80	3.40
30" x 6"	8.50	9.00	4.40	3.90
30" x 8"	9.60	10.10	4.90	4.40

\*Stock items, and are standardized sizes, authorized by the Code committee of the National Warm Air Heating & Air Conditioning Assn.

**Standard Stamping & Perforating Co.**

**3109 WEST 49TH PLACE  
CHICAGO 32, ILLINOIS**





# "BEND-EZY" Gravity Baseboard Registers

*Two piece construction*

*Removable faces*

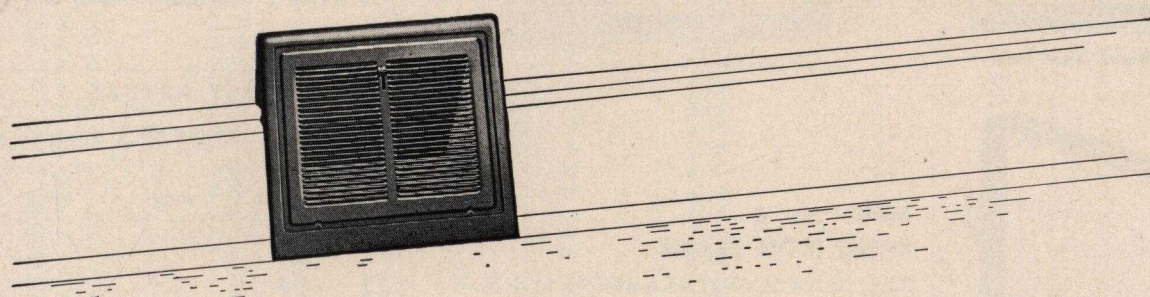
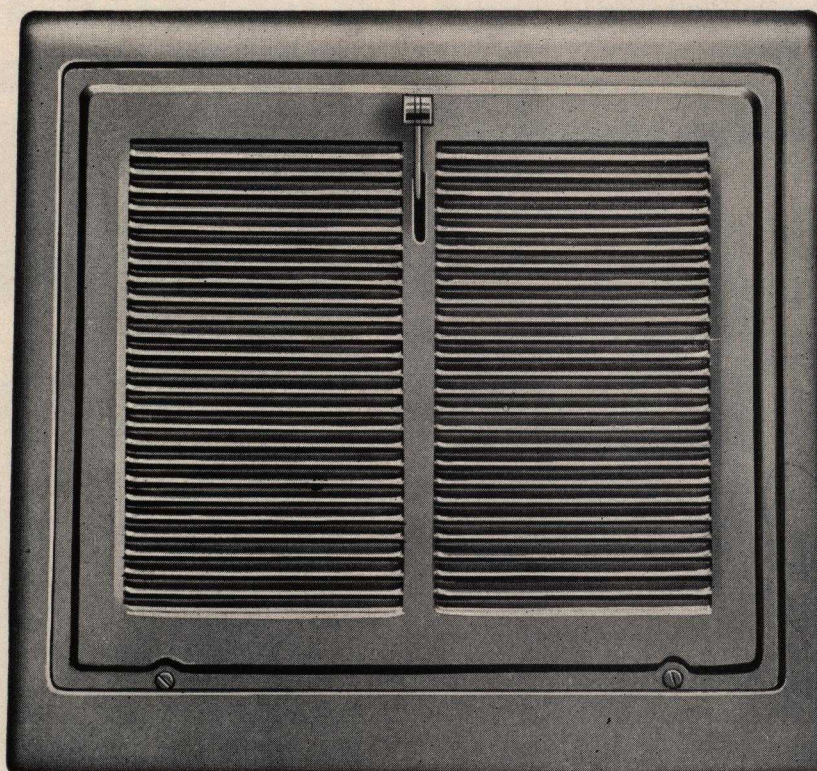
*Metallic finish*

*Modern design*

*Easy operation*

*Efficient control*

*Extra strong*



DESIGN NUMBER	DUCT SIZE	BASE EXTENSION	LIST PRICES	OVERALL WIDTH	OVERALL HEIGHT
No. 810	10" x 8"	2 1/4"	\$4.00	13 1/8"	11 7/8"
No. 812	12" x 8"	2 1/4"	4.80	15 1/8"	11 7/8"
No. 912	12" x 9"	3 1/4"	6.00	15 1/8"	12 7/8"
No. 1113	13" x 11"	3 1/4"	9.00	16 1/8"	14 7/8"
No. 1113A	13" x 11"	5 1/4"	10.50	16 1/8"	14 7/8"

**Standard Stamping & Perforating Co.**

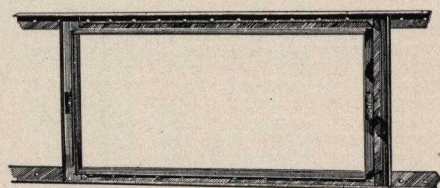
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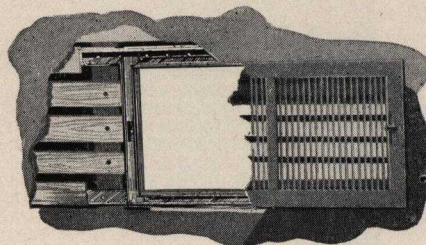


# FRAMES

easy installation • superior attaching efficiency • reliable quality

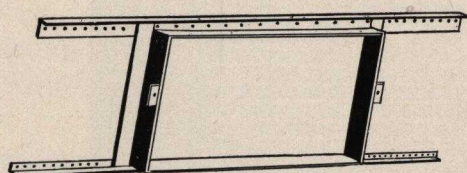


Model No. 1 Side Wall stud frame

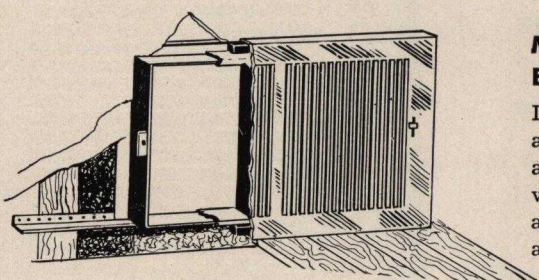


## Model No. 1 SIDE WALL STUD FRAME

Illustration shows how the frame attaches to studding. The extended arms allow for shifting to the side when necessary. These flat, rigid arms eliminate the need for cutting and fitting to lath or wallboard.

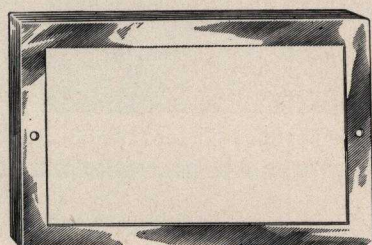


Model No. 2 Baseboard stud frame

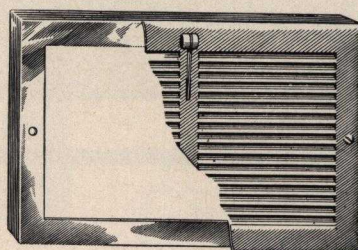


## Model No. 2 BASEBOARD STUD FRAME

Illustration shows how the frame attaches to studding. The extended arms allow for shifting to the side when necessary. These flat, rigid arms eliminate the need for cutting and fitting to lath or wallboard.

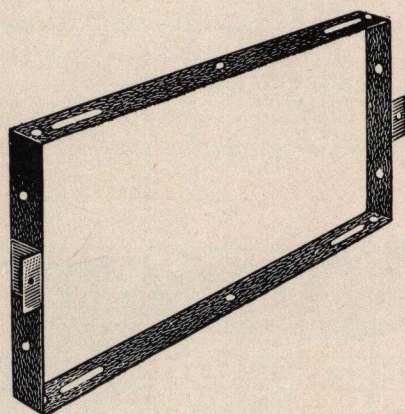


Model No. 3 Baseboard stack frame



## Model No. 3 BASEBOARD STACK FRAME

This frame is used to convert a side-wall register into a baseboard register (see illustration) by attaching a "Stanforated" grille to the number 3 frame a baseboard intake can be made.



## Model No. 5 BAND IRON FRAME

This frame is used as a simple and inexpensive means of connecting registers to the stackhead; this model can be used on new or old installations.

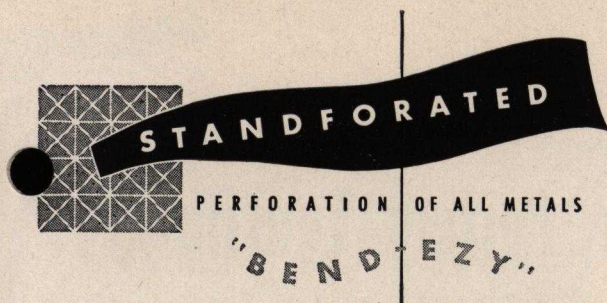
### LIST PRICES

	MODEL NO. 1 NO. 2, NO. 3	MODEL NO. 5
SIZE OF STACKHEAD	PRICE	PRICE
8x4	\$1.10	\$ .40
8x5	1.20	.40
8x6	1.30	.40
10x4	1.20	.40
10x5	1.30	.40
10x6	1.30	.40
10x8	1.40	.50
12x4	1.30	.40
12x5	1.40	.50
12x6	1.40	.50
12x8	1.60	.50
14x4	1.30	.40
14x5	1.40	.50
14x6	1.60	.50
14x8	1.70	.60
24x4	1.80	.60
24x5	1.90	.60
24x6	2.30	.80
24x8	2.60	.90
30x4	2.20	.70
30x5	2.40	.80
30x6	2.80	.90
30x8	3.10	1.00

STANDARD STAMPING & PERFORATING CO.

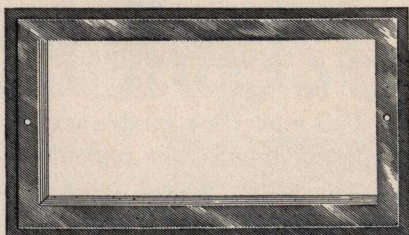
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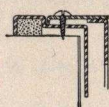


# FRAMES

## THE MULTI-PURPOSE PLASTER FRAME



### Model No. 4 PLASTER FRAME



The grilles set inside of the raised edge of the plaster frame and are attached to the face of the frame with screws. This saves money, and extra work. The cross section illustration above shows how this is done. The return leg of the frame is drilled for attaching to wood, on the inside of the duct. The register or grille is attached with screws. *The number 4 frame is made to actual listed sizes with no allowance for clearance.* Duct openings must be made oversize to accommodate the frame.

#### LIST PRICES OF NO. 4 PLASTER FRAME

Duct Size Wide by High	Metalac Prime or B. J.	White Oak Lacquered	Duct Size Wide by High	Metalac Prime or B. J.	White Oak Lacquered	Duct Size Wide by High	Metalac Prime or B. J.	White Oak Lacquered
6 x 4	\$2.10	\$2.40	18 x 10	\$3.60	\$4.20	26 x 12	\$4.70	\$5.50
6 x 6	2.20	2.50	18 x 12	3.90	4.50	26 x 14	5.00	6.00
8 x 4	2.20	2.50	18 x 14	4.20	4.90	26 x 16	5.20	6.20
8 x 5	2.30	2.60	18 x 16	4.30	5.10	26 x 18	5.50	6.50
8 x 6	2.40	2.70	18 x 18	4.50	5.30			
8 x 8	2.50	2.90				28 x 4	4.20	4.70
10 x 4	2.40	2.70	20 x 4	3.20	3.60	28 x 5	4.20	4.80
10 x 5	2.50	2.80	20 x 5	3.40	3.80	28 x 6	4.30	5.00
10 x 6	2.60	2.90	20 x 6	3.50	3.90	28 x 8	4.50	5.20
10 x 8	2.70	3.10	20 x 8	3.60	4.20	28 x 10	4.70	5.50
10 x 10	2.90	3.30	20 x 10	3.90	4.50	28 x 12	5.00	5.90
			20 x 12	4.20	4.90	28 x 14	5.20	6.20
12 x 4	2.50	2.80	20 x 14	4.30	5.10	28 x 16	5.50	6.50
12 x 5	2.60	2.90	20 x 16	4.50	5.30	28 x 18	5.80	6.80
12 x 6	2.70	3.10	20 x 18	4.70	5.60			
12 x 8	2.90	3.30	20 x 20	5.00	6.00	30 x 4	4.30	4.90
12 x 10	3.10	3.50				30 x 5	4.40	5.00
12 x 12	3.30	3.70	22 x 4	3.40	3.80	30 x 6	4.50	5.20
14 x 4	2.70	3.00	22 x 5	3.60	4.10	30 x 8	4.70	5.50
14 x 5	2.80	3.20	22 x 6	3.70	4.20	30 x 10	5.00	5.90
14 x 6	2.90	3.30	22 x 8	3.90	4.50	30 x 12	5.20	6.10
14 x 8	3.10	3.40	22 x 10	4.20	4.90	30 x 14	5.50	6.50
14 x 10	3.30	3.70	22 x 12	4.30	5.10	30 x 16	5.80	6.80
14 x 12	3.50	4.10	22 x 14	4.50	5.30	30 x 18	6.20	7.20
14 x 14	3.70	4.20	22 x 16	4.70	5.60			
			22 x 18	5.00	6.00	34 x 6	5.00	5.80
16 x 4	2.90	3.20	24 x 4	3.60	4.10	34 x 8	5.20	6.00
16 x 5	3.00	3.40	24 x 5	3.80	4.30	34 x 10	5.50	6.50
16 x 6	3.10	3.50	24 x 6	3.90	4.50	34 x 12	5.80	6.80
16 x 8	3.20	3.70	24 x 8	4.20	4.90	34 x 14	6.20	7.20
16 x 10	3.40	4.00	24 x 10	4.30	5.00	34 x 16	6.50	7.60
16 x 12	3.60	4.20	24 x 12	4.50	5.30	34 x 18	6.90	8.00
16 x 14	3.90	4.50	24 x 14	4.70	5.50			
16 x 16	4.20	4.90	24 x 16	5.00	6.00	36 x 4	5.00	5.80
			24 x 18	5.20	6.20	36 x 6	5.20	6.00
18 x 4	3.00	3.40				36 x 8	5.40	6.30
18 x 5	3.20	3.60	26 x 4	3.90	4.40	36 x 10	5.60	6.60
18 x 6	3.30	3.70	26 x 5	4.00	4.60	36 x 12	5.80	7.10
18 x 8	3.40	3.90	26 x 6	4.10	4.80	36 x 14	6.50	7.60
			26 x 8	4.30	5.00	36 x 16	6.90	8.00
			26 x 10	4.50	5.30	36 x 18	7.30	8.40

Specify No. 4 Frame by Duct Size. Grilles ordered with No. 4 will be trimmed as to Border Size to fit No. 4 Frame.

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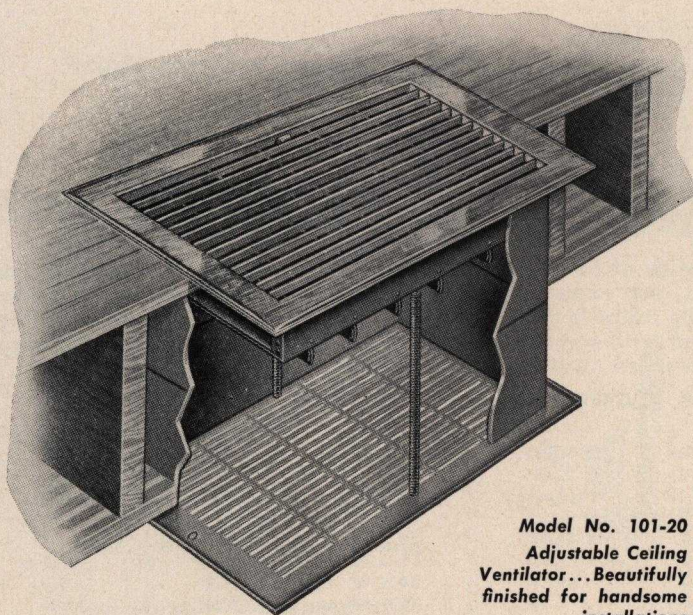
**STANDFORATED**

PERFORATION OF ALL METALS

"BEND EASY"

## Adjustable Ceiling Ventilators

**FOR COMPLETE AIR CIRCULATION CONTROL**



Model No. 101-20  
Adjustable Ceiling  
Ventilator... Beautifully  
finished for handsome  
installations

This model is most commonly used to heat and circulate air between the first and second floor of homes.\* This model is a complete unit combining the No. 101 black Japan floor register and one No. 20 white japan grille, joined by a strong telescopic box that is adjustable to widths of from 6" to 12". An extra strong tension spring holds the unit firmly in place.

*\*This pertains to homes that have space heaters or pipeless furnaces*

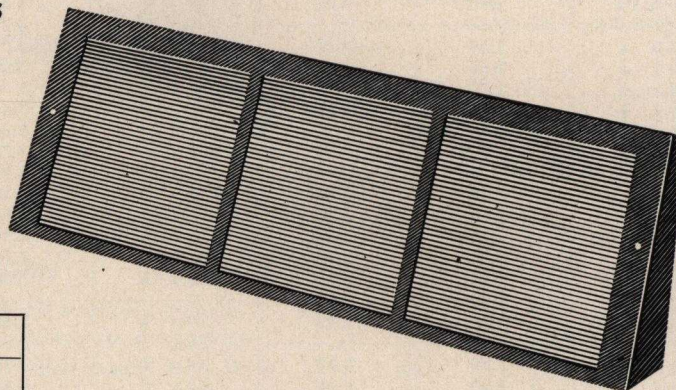
The No. 20 Design has large open area, the size of mesh being 1-13/16" x 9/32" horizontal slot with 1/8" bars.

### LIST PRICES FOR FOUR SIZES

Register Bottom Size	List Price Each
8 x 10	\$6.50
9 x 12	8.50
10 x 12	9.70
12 x 44	15.70

## LARGE BASE EXTENSION Base Board Intakes

adapted for your special installations



### LIST PRICES

Design No.	Duct Size Base W x H	Extension	Prime Coat or Metallic
425	14 x 10"	4 1/4"	\$5.00
325	30 x 8"	3 1/4"	8.80
425	30 x 10"	4 1/4"	10.00

Other sizes can be furnished to meet your custom specifications.

The design of this model is the same as the 40H series

# STANDARD STAMPING & PERFORATING CO.

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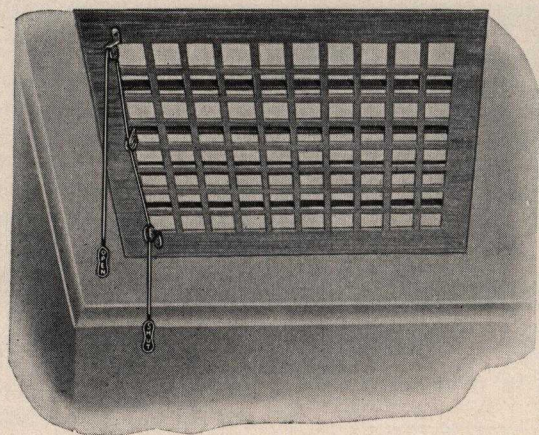


# MULTI-LOUVRE

## all Steel Registers

adapted for  
wall or  
ceiling use

All of the 100 type registers are made with heavy gauge steel construction and superior workmanship. The register faces are made of No. 12 gauge steel and are given a prime coat finish. The louvre boxes are finished in black Japan to prevent rusting. All register faces are attached to the louvre boxes with screws so that the boxes are detachable. The depth of the box when louvres are closed is  $1\frac{7}{8}$ ", the depth of the box when louvres are open is  $2\frac{3}{4}$ ".



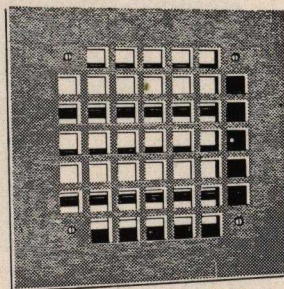
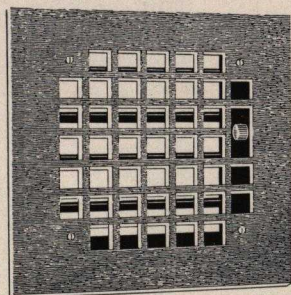
Standard Stamping & Perforating Co.

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### DESIGN NO. 100

A Lever Operated register



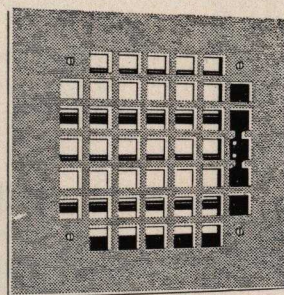
### DESIGN NO. 100 KL

A Key Operated register



### DESIGN NO. 100 RK

A Register with a Removable Key



### DESIGN NO. 100 PO

A Pulley Operated Register

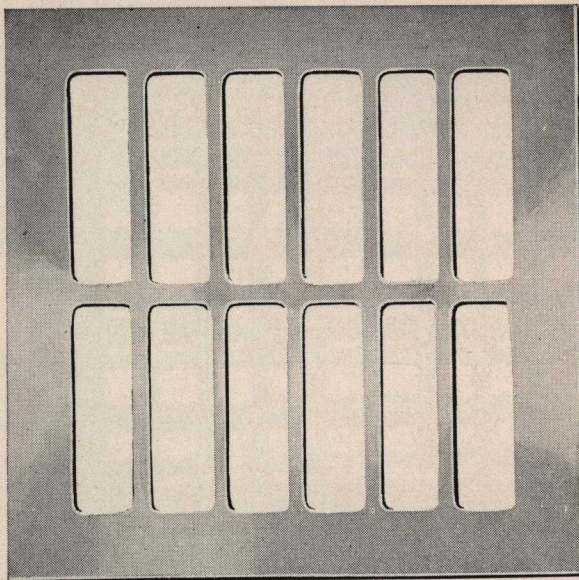
(Especially suited for inaccessible installation)

Note: All models can be furnished with design C-7 face, ( $1\frac{3}{16}$ " square mesh,  $\frac{3}{16}$ " bars) at the same price.

Design No.	No. 100 C-7	No. 100
Size of Mesh	$1\frac{3}{16}$ "	$\frac{3}{4}$ "
Size of Bar	$\frac{3}{16}$ "	$\frac{1}{4}$ "
Free Area	66%	57%

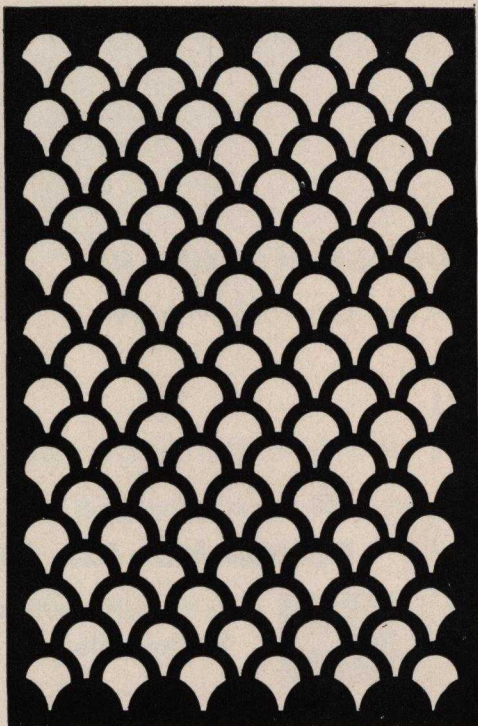
See supplement for list prices





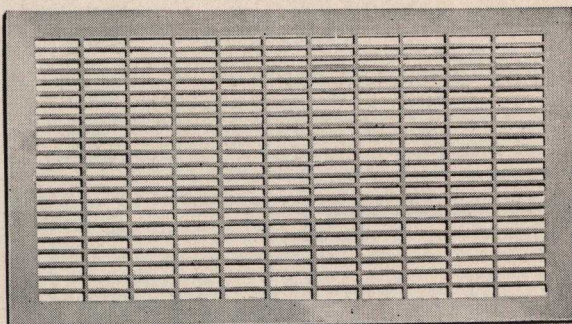
77% free area  
 $1\frac{3}{16}$ " x  $2\frac{13}{16}$ " mesh  
 $\frac{3}{16}$ " bar

Design "H"



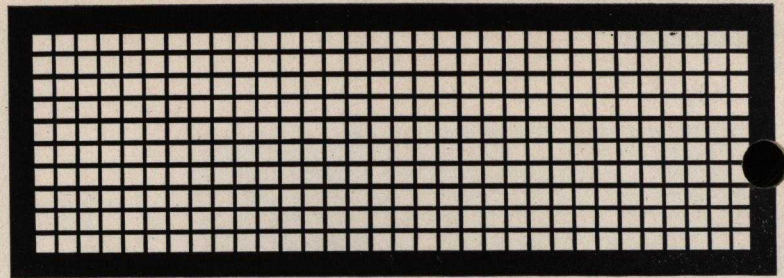
65% free area  
 $1\frac{1}{2}$ " W. x  $1\frac{5}{8}$ " H. unit  
 $\frac{5}{16}$ " fretwork

Design "K" FISH SCALE



59% free area  
 Mesh;  $1\frac{1}{2}$ " wide x  $1\frac{3}{4}$ " high  
 $\frac{1}{8}$ " fretwork

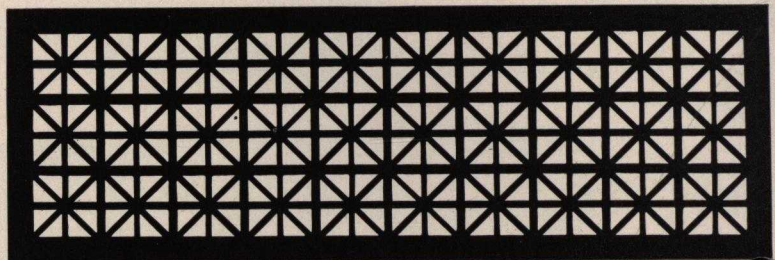
Design "B"



# PLAIN LATTICE DESIGN

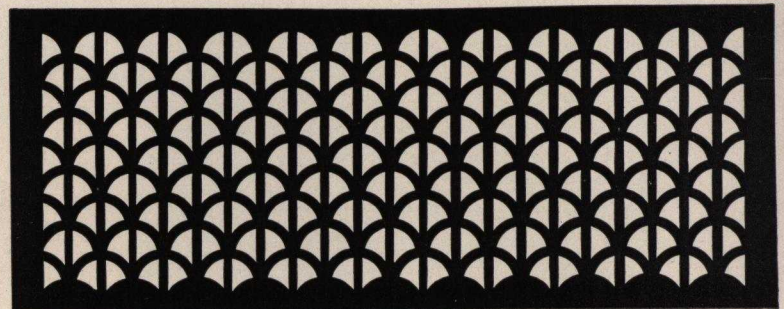
table showing size of mesh, size of bar and free area.

Design No.	C	C-6	C-1	C-2	C-7	C-3	C-4	C-5	C-8
Size of Mesh	$\frac{1}{2}$ "	$\frac{1}{2}$ "	$\frac{5}{8}$ "	$\frac{3}{4}$ "	$1\frac{3}{16}$ "	$\frac{7}{8}$ "	1"	$1\frac{1}{2}$ "	1"
Size of Bar	$\frac{1}{4}$ "	$\frac{3}{16}$ "	$\frac{1}{4}$ "	$\frac{1}{4}$ "	$\frac{3}{16}$ "	$\frac{1}{4}$ "	$\frac{1}{4}$ "	$\frac{3}{8}$ "	$\frac{1}{2}$ "
Free Area	45%	53%	50%	57%	66%	60%	64%	72%	45%



# UNION JACK DESIGN

Design	Unit	Bar	Free Area
E	$1\frac{3}{4}$ "	$\frac{3}{8}$ "	30%
E1	$2\frac{1}{2}$ "	$\frac{1}{2}$ "	39%
E2	3"	$\frac{1}{2}$ "	42%
E3	$3\frac{1}{2}$ "	$\frac{3}{8}$ "	48%

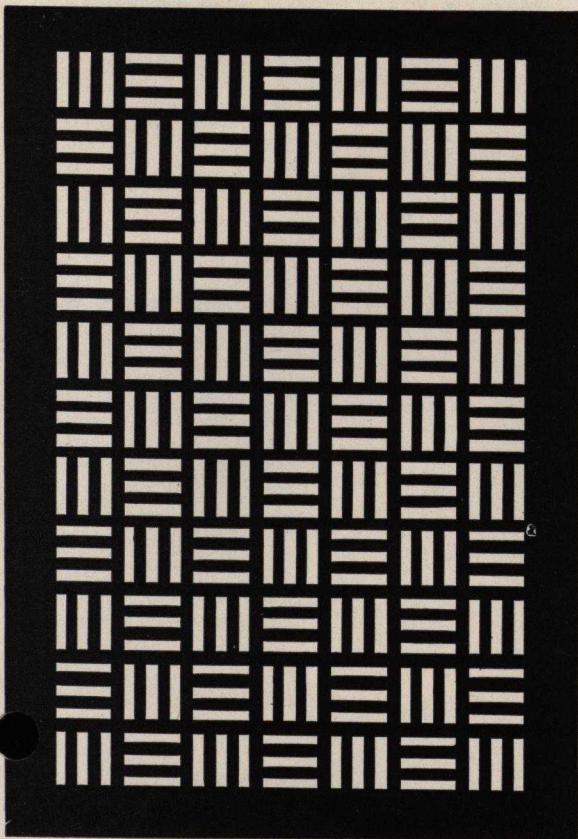
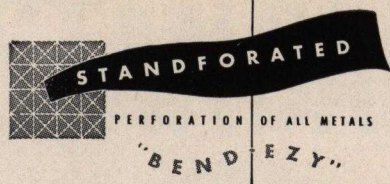


65% free area  
 $2\frac{5}{8}$ " W. x  $1\frac{13}{16}$ " H. unit  $\frac{5}{16}$ " fretwork

Design "J" DIVIDED FISH SCALE

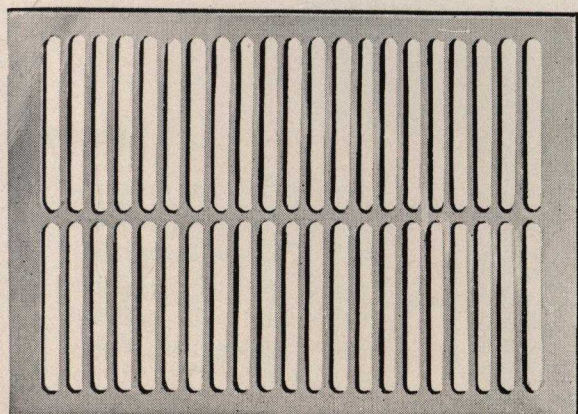
Prices furnished on request.





60% free area  
1 1/2" x 1 1/2" unit 3/16" bar

Design "N"



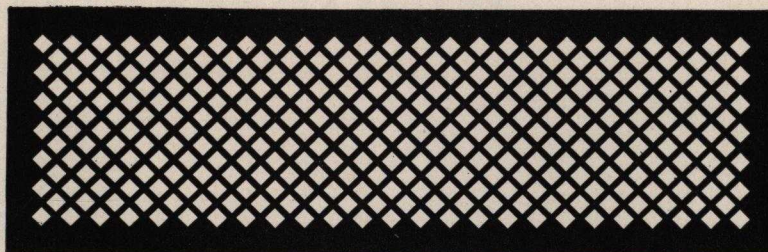
Sanitary Bar type design  
Height of slot is variable  
from 5 3/4" to 9 3/4"  
slot width 3/4"

1/4" bar

Design "S"

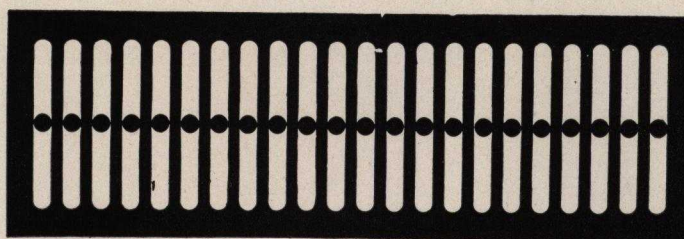
## The Finest Name in GRILLES AND STAMPED ORNAMENTAL DESIGNS

All Standforated grilles and ornamental designs are available in steel from 16 gauge to 1/4-inch thicknesses. They can also be furnished in non-ferrous metals, such as aluminum, brass, bronze and stainless steel, and in varying thicknesses according to the physical properties of each metal.



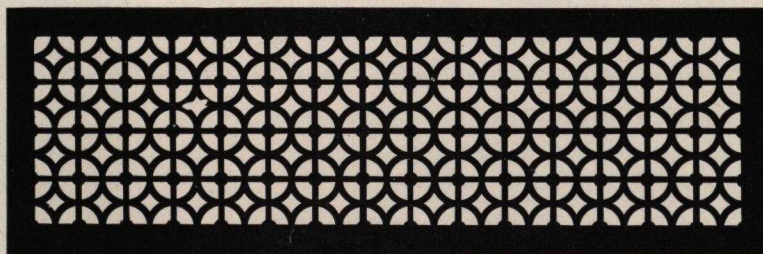
3/4" in. Diagonal  
Design "G"  
1/4" bar  
50% free area

1/2" in. Diagonal  
Design "F"  
1/4" bar  
45% free area



Design "OO" Vertical Dot  
1/2" x 4" unit  
1/4" bar  
58% free area

Design "O"  
1/2" x 3" unit  
1/4" bar  
52% free area



50% free area  
1 7/8" x 1 7/8" unit  
1/4" bar

Design "W" WHEEL DESIGN

Prices furnished on request.

# Standard Stamping & Perforating Co.

3109 WEST 49TH PLACE  
CHICAGO 32, ILLINOIS





# STANDFORATED Door Grilles for

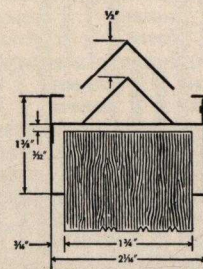
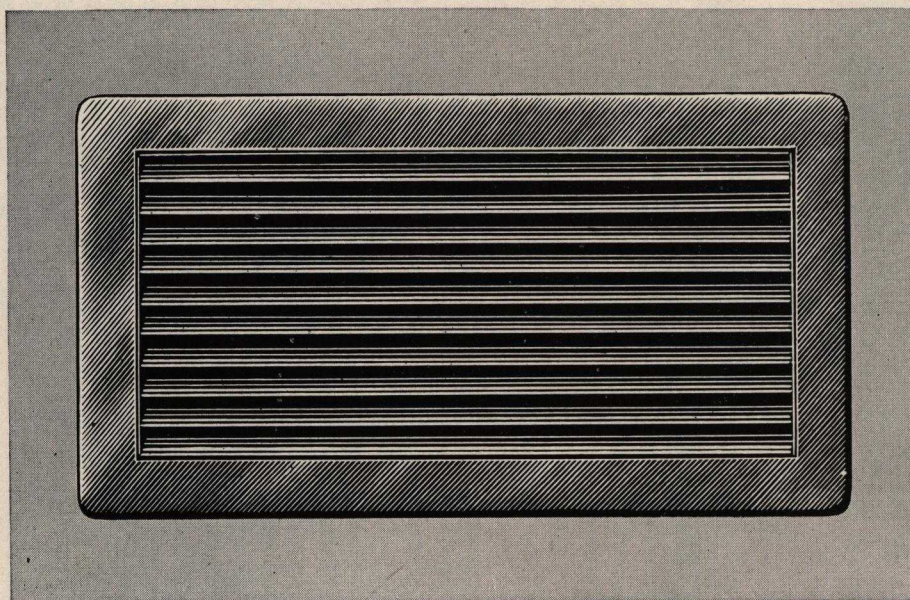
\*Hotels

\*Hospitals

\*Schools

\*Institutions

\*Homes



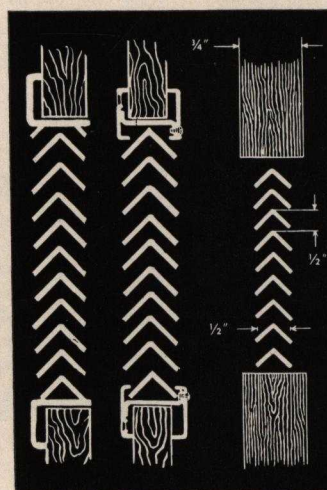
CROSS SECTION VIEW

**Model No. V1**  
exterior framed

**Model No. V2**  
exterior and interior  
framed

**Model No. V3**  
no frames

Standforated DOOR GRILLES are constructed of 20 gauge steel and are made with the same precision craftsmanship that all products bearing the phrase Standforated must contain. The louvers are permanently set and are spaced one above the other in order to allow free air circulation and absolute privacy. Detailed mechanical information is given in the cross section illustration.



V1

V2

V3

Specifications for ordering show the exact door opening by (W) width and (H) height. Overall dimension of the door grille is listed door opening size, plus 1 3/4 inches.

*Available in Metallic, Black Japan, or Prime Coat Finishes.*

See supplement for list prices

## Standard Stamping & Perforating Co.

3109 WEST 49TH PLACE  
CHICAGO 32, ILLINOIS



# STANDARD

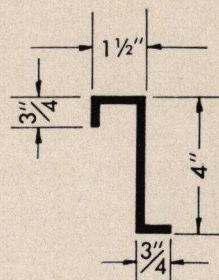
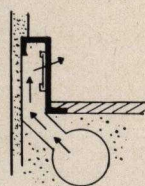
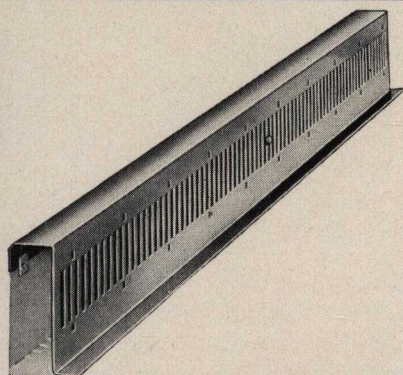


the FIRST with the FINEST  
in

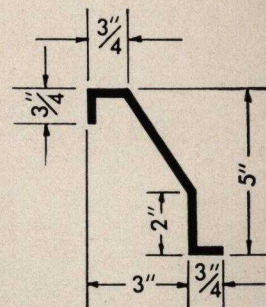
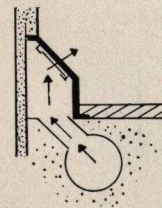
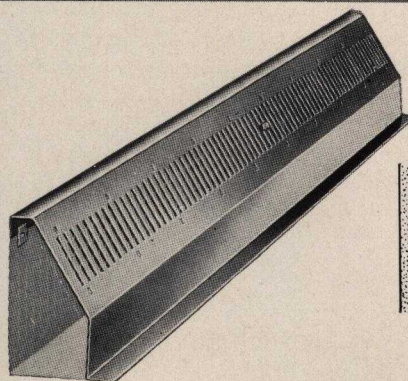
## PERIMETER BASEBOARD REGISTERS

WITH SLIDING DAMPER CONTROL

### DESIGN C-F4



### DESIGN C-F5



### FEATURES:

- Can be used in homes, schools, churches and commercial installations
- Comes in four foot sections
- Simplifies balancing of heating systems
- Fabricated of 20 gauge steel
- Finished with Prime Coat only  
—special finishes on request

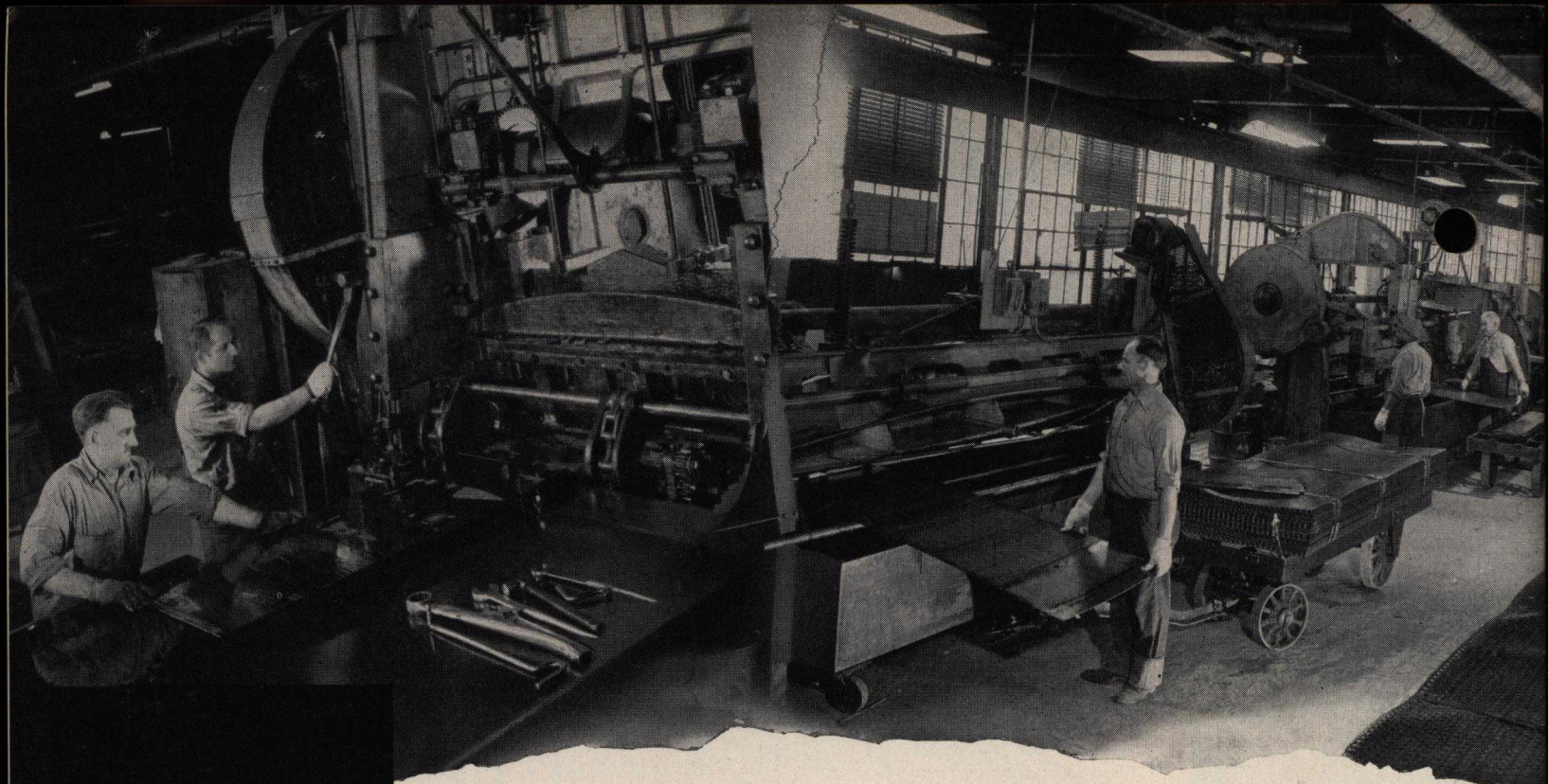
Standard's Perimeter baseboard Registers are the finest methods for perimeter heating. They have been designed for easy operation and efficient performance. Each four foot section has its own individually operated damper control that can be adjusted easily for minimum, medium, or maximum volume control.

Prices upon application

## Standard Stamping & Perforating Co.

3109 WEST 49TH PLACE • CHICAGO 32, ILLINOIS





**STANDFORATED**

### MEANS QUALITY AND SERVICE

Modern, efficient manufacturing equipment, combined with an intelligent, service minded staff is the formula used by the Standard Stamping and Perforating Company to assure prompt attention and top quality merchandise for every order. This catalog shows a large portion of the Standforated line of Registers and Grilles and does its best to bring out the refinements of the models shown. The engineering detail, and heavy gauge steel construction used in all of the line has been directed towards maintaining a high quality level to meet your most exacting specifications.



The pictures show some of the facilities of our plants that are used to manufacture our quality line.

**STANDARD STAMPING & PERFORATING CO.**





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